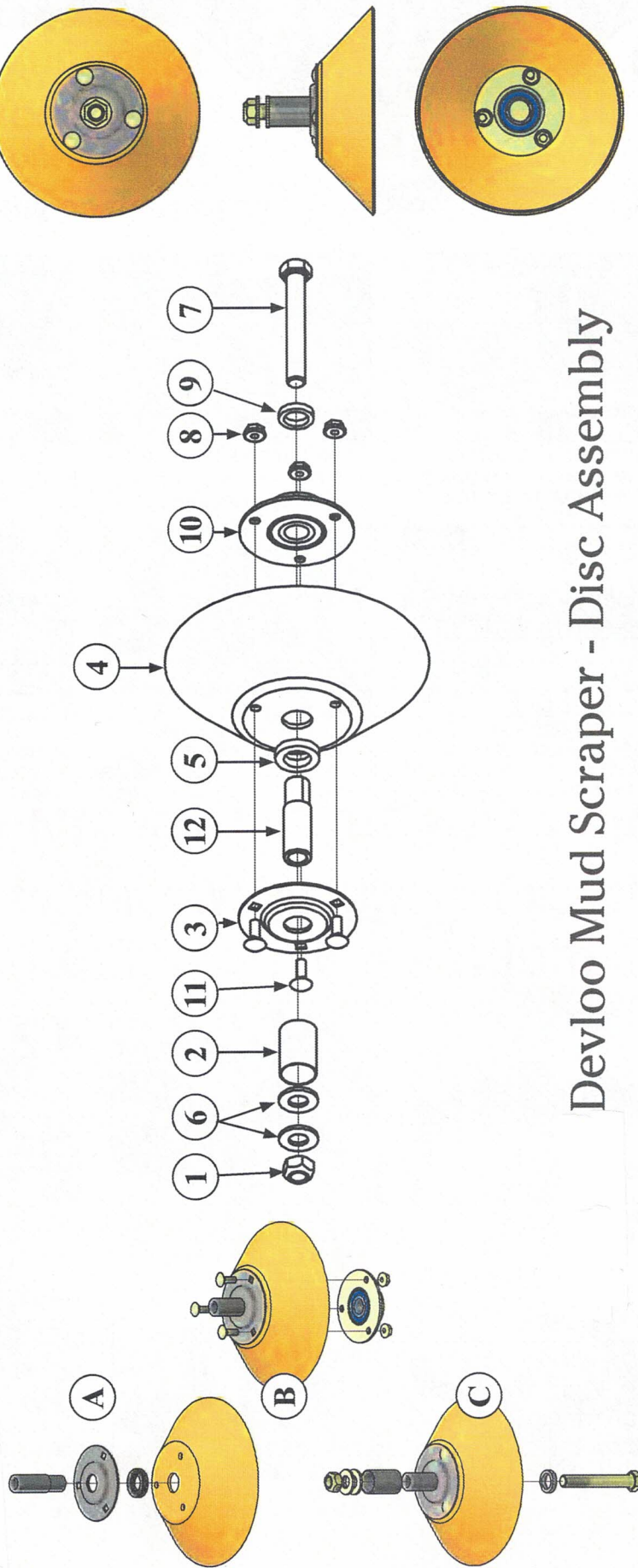


Devloo Mud Scraper

Instructions

- [A] Place oil seal onto the Devloo Mud Scraper disc, ensure the garter spring is facing downwards. Position the seal flange on top of the oil seal. Center the parts and slide the 5203 steel bushing through the center of the assembly.
- [B] Secure the 5203 heavy duty bearing with the flange to the bottom side of the disc using three 1/2"-20 x 3/4 carriage bolts and nuts. [C] Install the remaining hardware as shown. Loosely tighten the 1/2" -13 hex nut.



Devloo Mud Scraper - Disc Assembly

Parts List			
Item	Part #	Description	Mass
1	334520	1/2" - 13 UNC hex Gr5 YZ	0.039 lbmass
2	334521	Stainless Steel Pipe	0.037 lbmass
3	334523	Seal Flange - Zinc	0.132 lbmass
4	334524	7" Disc - SH Yellow	1.903 lbmass
5	334526	Oil Seal	0.005 lbmass
6	311247	1/2" Plain Washer Type A N YZ	0.018 lbmass

Parts List			
Item	Part #	Description	Mass
7	310309	1/2" - 13 x 3-1/2" UNC HHCap Gr5 YZ	0.237 lbmass
8	310201	1/4" -20 NC Serrated Flange Gr5 YZ	0.011 lbmass
9	334529	3/16" Bearing Race Washer	0.019 lbmass
10	334516	5203 Heavy Duty Bearing with Flange	0.4601 lbmass
11	310224	1/4" -20" x 3/4" NC Carriage Gr5 YZ	0.018 lbmass
12	334522	5203 Steel Bushing - 62.5 mm long, 21 mm machined off	0.151 lbmass